



STANDARD STAIN & VARNISH APPLICATION TECHNIQUE

Woodwright Brand Easy Wipe Stain

1. Sand raw wood with 150 grit sandpaper.
2. Apply Woodwright brand Easy Wipe Stain. Wipe off all excess stain and allow to dry for a minimum of 45 minutes. Do not allow stain to dry longer than 4 hours before applying seal coat of Woodwright brand varnish.

If Using Woodwright Brand Catalyzed Varnish:

3. Catalyze sealer according to directions. Stir well to incorporate catalyst thoroughly for even drying and durability.
4. Apply 4—6 wet mils of catalyzed varnish over dried stain. Allow to dry for at least 1 hour.
5. Sand seal coat with 320 grit sandpaper. Topcoat must be applied within 4 hours after sanding seal coat. If topcoat will not be applied until the next day, wait to sand.
6. Catalyze topcoat according to directions. Stir well to incorporate catalyst thoroughly for even drying and durability.
7. Apply 4—6 wet mils of catalyzed varnish over seal coat.
(If a 3rd coat is needed, repeat steps 5—7.)

If Using Woodwright Brand Precatalyzed Varnish:

3. Apply 4—6 wet mils of precatalyzed varnish. Allow to dry for at least 1 hour.
4. Sand seal coat with 320 grit sandpaper. Topcoat should be applied within 1 week of sanding seal coat.
5. Apply 4—6 wet mils of precatalyzed varnish over seal coat.
(If a 3rd coat is needed, repeat steps 4—5.)

How to Determine Dry Varnish Thickness:

- 2 coats @ 4 wet mils each of 32% volume solids varnish yields approx 2.5 dry mils
- 2 coats @ 6 wet mils each of 32% volume solids varnish yields approx 3.8 dry mils
- 2 coats @ 4 wet mils each of 38% volume solids varnish yields approx 3 dry mils
- 2 coats @ 6 wet mils each of 38% volume solids varnish yields approx 4.5 dry mils
- 3 coats @ 4 wet mils each of 32% volume solids varnish yields approx 3.8 dry mils
- 3 coats @ 6 wet mils each of 32% volume solids varnish yields approx 5.7 dry mils
- 3 coats @ 4 wet mils each of 38% volume solids varnish yields approx 4.5 dry mils

Notice: Woodwright brand varnish systems are not to exceed 6 dry mils. Product warranty is void if varnish exceeds 6 dry mils. Please contact your representative if you have questions regarding warranty.