



## Woodwright Flattening Chart

How to intermix your varnish to make new sheens

DESIRED SHEEN	VARNISH SHEENS THAT YOU HAVE AVAILABLE TO YOU (pt = part)						
	5	10	20	35	45	60	90
10	1 pt		2 pts				
10	1 pt			1 pt			
20	1 pt			3 pts			
20		1.5 pts			1 pt		
20		1 pt		1 pt			
20	1 pt				1.5 pts		
25	1 pt						1 pt
35	1 pt				7 pts		
35	1 pt					3 pts	
35		1 pt			4 pts		
35			1 pt		2 pts		
35			1 pt			1 pt	
40	1 pt						2 pts
45	1 pt					5 pts	
45		1 pt				3 pts	
45			1 pt				1 pt
45			1 pt			2 pts	
45				2 pts		1 pt	
60	1 pt						5 pts
60		1 pt					3 pts
60					1 pt		1 pt

*It is very important to thoroughly stir your varnish prior to pouring off. If flattening agent is not completely incorporated it will throw the sheen off for the rest of the pail. Please call Woodwright at 1-800-322-8172 if you have any questions.*