

WOODWRIGHT
2014
Designer Finishes

DF #016

Tobacco Wood

Wood species shown: RED OAK

→ Choose PreCat or Catalyzed & follow through with that type of product for the entire application. Please do not mix PreCat & Catalyzed finish.

Ingredients for PreCat Application:

- OCS228 Rich Tobacco Stain
- Clear 8820-35 PreCat Varnish Sealer
- 530-070 Black Tincture
- Clear 8828-35 PreCat Varnish

OR

Ingredients for Catalyzed Application:

- OCS228 Rich Tobacco Stain
- Clear 9935 Catalyzed Sealer
- 530-070 Black Tincture
- Clear 9930-35 Catalyzed varnish

**Always catalyzed according to label instructions*

Instructions:

1. Prepare bare wood with 180 grit—flat surfaces and end grain should feel smooth to the touch
2. Apply 1 coat of OCS228 Rich Tobacco stain with rag or spray—wipe dry
3. Apply 1 coat of clear varnish sealer at 5 wet mils—allow to dry completely
The following steps must be completed within 12 hours for proper adhesion. If you cannot sand and topcoat in the same day please wait to complete the next steps.
4. Sand thoroughly with 320 grit for adhesion of top coat
5. Apply tincture over entire project with cup gun. Excess tincture can be removed with a Scotch Brite type pad
6. Apply 1 coat of clear topcoat 35 sheen at 5 wet mils—allow to dry for 12 hours before wrapping



Disclaimer: The color shown is for illustrative purposes only. Due to difference in wood grain, sanding procedures and lighting, this color may only be used as an approximation of the color. **Obtaining a physical color sample is highly recommended.**

Please call 1.800.322.8172 for technical support if you have any questions.
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