

WOODWRIGHT 2014 Designer Finishes

DF #020

Industrial Light Maple

Wood species shown: BROWN MAPLE

→ Choose PreCat or Catalyzed & follow through with that type of product for the entire application. Please do not mix PreCat & Catalyzed finish.

Ingredients for PreCat Application:

- OCS108 S-14 Stain
- Clear 8820-35 PreCat Varnish Sealer
- 530-053 Burnt Umber Tincture
- Clear 8828-20 PreCat Varnish

OR

Ingredients for Catalyzed Application:

- OCS108 S-14 Stain
- Clear 9935 Catalyzed Sealer
- 530-053 Burnt Umber Tincture
- Clear 9930-20 Catalyzed varnish

**Always catalyzed according to label instructions*

Instructions:

1. Lightly distress wood—round corners and sharp edges
2. Prepare bare wood with 180 grit—flat surfaces and end grain should feel smooth to the touch
3. Apply 1 coat of OCS108 S-14 stain with rag or spray—wipe dry
4. Apply 1 coat of clear varnish sealer at 5 wet mils—allow to dry completely
The following steps must be completed within 12 hours for proper adhesion. If you cannot sand and topcoat in the same day please wait to complete the next steps.
5. Sand thoroughly with 320 grit for adhesion of top coat
6. Apply tincture over entire project with cup gun. Excess tincture can be removed with a Scotch Brite type pad
7. Apply 1 coat of clear topcoat 20 sheen at 5 wet mils—allow to dry for 12 hours before wrapping



Disclaimer: The color shown is for illustrative purposes only. Due to difference in wood grain, sanding procedures and lighting, this color may only be used as an approximation of the color. **Obtaining a physical color sample is highly recommended.**

Please call 1.800.322.8172 for technical support if you have any questions.
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